



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBH9928
Job Sheet 184098



Part No: RBH9928

Job Qty: 1 ea 9

Part Name: Tab Bender with Plastic Block



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/2/18

Job Tracking No:

Due Date: 11/19/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBH9928 Rev J IPP Rev A 17.11.15 New issue DP Verify DD/IPP Rev B 17.11.20 DWG Rev J DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	11/19/18	11/19/18	0.00	0.00	Start Up Small Fab-4		MCC
110	Small Fab	1 pcs	11/19/18	11/19/18	0.00	0.10	Small Fab		MCC DAS
120	QC	1 pcs	11/19/18	11/19/18	0.00	0.00	QC4		38
130	Packaging	1 pcs	11/19/18	11/19/18	0.00	0.00	Packaging3		21
140	QC21-FG	1 Ea	11/19/18	11/19/18	0.00	0.00	QC21		21

Part Op 110 - Pick RBH9928-1 and RBH9928-2
Descriptions: 130 - Bag and tag

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBH9928-1	Gage	1 Ea (1 ea)	90-Start up Operation	51518182
RBH9928-2	Trim Tab Bender	1 Ea (1 ea)	90-Start up Operation	5129521

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RBH9928-1	1	0	0
	RBH9928-2	1	0	0

Part Specifications



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 10/12/18 3:23 PM dart.logan.david

Container No: S133164



Part: RBH9928

Job No: 184098

Serial No/Batch: S133164

Revision: J

Inspector:

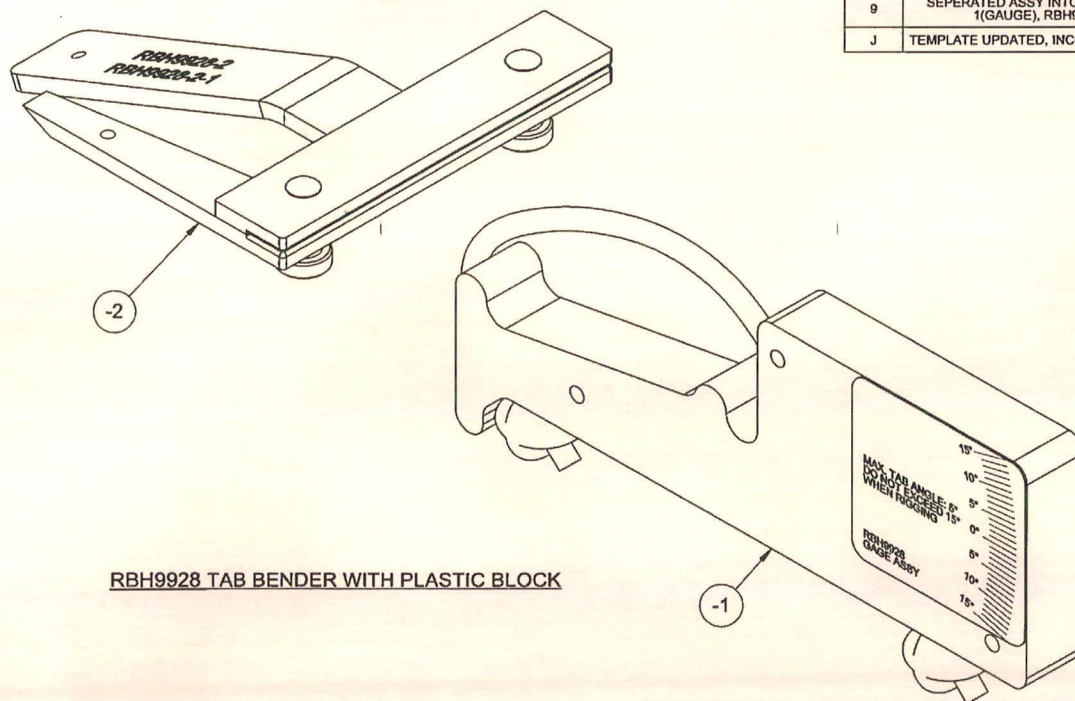
Exp Date:

Instructions:

Date: 11/29/18

ITEM #	QTY	PART #	TITLE	PG
-1	1	RBH9928-1	GAGE	-
-2	1	RBH9928-2	TRIM TAB BENDER	-

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
1	BLOCK SIZE STRETCHED TO 1.618 & 3.73 OTHER DIMENSIONS UNCHANGED	-	9/26/01	-	DW
2	ADDED 1/16 RADIUS TO -5 CLAMP	-	5/23/03	-	-
3	CHANGED POCKET SIZE FROM 2.73 x 4. TOP FINGER GRIP FROM 1.605, TOP FINGER RND FROM 3.5, AND ADDED INFO ON BUNGEE CORD	-	10/12/06	WP	-
4	MOVED .25 DIA HOLE FROM 8.0, 3.043 TO 8.0, 2.875	-	10/12/06	WP	-
5	ADDED R.062 RADIUS TO -3 (5x) AND EXTENDED R.062 ON -5 FROM .50 TO .625	-	2/25/09	WP	DW
6	COMBINED RBH9928-2 & RBH9928-1, CHD DWG. NO. FROM RBH9928-1, UPDATED TITLEBLOCK & REVISION BLOCK	-	5/14/09	RJC	RW
7	CHD .625 (5x) DIM. TO .500 (5x) -3, CHD #10 DRILL x2 TO x4 -3, ADDED .500 DIM. TO -5, ALL CHANGES PER G.E.	-	5/27/10	RJC	-
8	CORRECTED DRAWING -1 DWG TO MATCH CAM FILE PER G.E.	-	8/9/11	RJC	RW
9	SEPERATED ASSY INTO RBH9928(ASSY), RBH9928-1(GAUGE), RBH9928-2(TAB BENDER)	-	5/24/13	BIM	EB
J	TEMPLATE UPDATED, INCORPORATED -1 & -2 CHANGES	17-730	17.10.31	VM	WM



RBH9928 TAB BENDER WITH PLASTIC BLOCK

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) SPEC: N/A
- 5) BREAK ALL SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A

DART AEROSPACE Hawkesbury, Ontario, Canada	
TITLE TAB BENDER WITH PLASTIC BLOCK	
DWG NO. RBH9928	REV J
DESIGN BY: VM 10/31/2017	XXX ± .005 FRACTIONS ± 1/8 XX ± .01 ANGLES ± 5° X ± .1 SURFACES ± 125
DRAWN BY: VM 11/07/2017	
CHECKED: SAC 11/08/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED
INFO. APPROV: DP 11/10/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
APPROVED: VM 11/15/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING
DATE: 11/7/2017	
SCALE: NTS	WEIGHT: N/A
SHEET 1 OF 1	
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